

PRODUCT INFORMATION

OPTISPRAY™ F ROVING

FOR FAST WET OUT SPRAY-UP IN COMPLEX MOLDS



DESCRIPTION

- OptiSpray™ F reinforcement is a multi-end roving using Advantex® glass fiber, which combines the electrical and mechanical properties of traditional E-glass with the acid corrosion resistance of E-CR glass
- This Advantex® glass roving has a sizing system with a silane coupling agent, designed to provide optimal performance for spray-up applications where fast wet-out speed is preferred

BENEFITS

- Easy chopping, good mechanical properties
- Low fuzz, flat lay down and uniform dispersion
- Great surface quality, excellent conformability, no spring back
- Best performance on vertical parts, optimal resin consumption
- Good mechanical properties
- Flat lay down and uniform dispersion
- Excellent conformability, no spring back
- Optimal resin consumption



APPLICATIONS

Variety of applications including boats, tub & shower, truck caps, vehicle body parts, bath tubs, tanks and applications with complex molds or sharp curvatures.

TECHNICAL CHARACTERISTICS (NOMINAL VALUES) – Other Tex may be available upon request

Linear weight of roving (Tex)	Yield (Yds/Lb)	Loss on Ignition (%) ISO 1887 : 1995
2400	207	1.25
3000	165	1.25



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PRODUCT AVAILABILITY (STANDARD REFERENCE)

Doff characteristics	Diameter (mm)		Height	Net weight
	Internal	External		
OptiSpray™ F Roving	75	303 – 290	265 – 260	23 – 20

PACKAGING (STANDARD REFERENCE)

Each OptiSpray™ F doff is protected by a tack-wrap polythene film and identified by an individual label. Please do not remove film during use. Creel-Pak® packaging is available upon request. Customer specific packaging requirements may be available upon request.

Product	Doff Ø (mm)	Pallet dimensions L x W (cm)	Layers per pallet	Doffs per layer	Total number of doffs	Creel-Pak®	Pallets	
						Number of ends	Approx. height (cm)	Net weight* (kg)
OptiSpray™ F Roving Creel-Pak® 2E™ 2400	279.4	114.3 x 114.3	43	12	48	2	98	960
OptiSpray™ F Roving Close Top 2400	303	129.5 x 96.5	4	12	48	Individual Boxes	126	1120
OptiSpray™ F Roving	290	120 x 120 120 x 90	4	16 or 12	48 or 64	From 1 to 16 and bulkpack	120	1000 to 1200

*Add 35 to 45 kg to obtain gross weight

LABELING

Each doff has a self-adhesive identification label, showing the product reference and the production date. Each pallet has two identification labels detailing the product reference, pallet net and gross weights, production date and pallet production code.

STORAGE

The OptiSpray™ F product should be stored in its original packaging in a dry and cool place. Best conditions are at temperature from 10 to 35°C (50 to 95°F) and humidity between 35 and 85%. If you store the product at lower temperatures, please move the soon-to-be-processed pallets to the production area 24 hours ahead of time. You can stock pallets one on one with a plywood plank between the two.

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